



Best product for blending and polishing contours when smooth running is a primary concern. Used for finishing hard-to-reach areas, removing parting lines, imperfections, and burrs on all surfaces.

**Benefits:**

Spiral construction avoids shadow marks and provides smooth, chatter-free cutting action. Achieves close tolerances when finishing curved, contoured, and hard-to-reach areas. Fast cutting and removes toughest metal. Bands are easily removed and replaced

**Grit Range:**

24 - 320

**Abrasive Grain:**

Ceramic Alumina, Aluminum Oxide

**Backing:**

X-weight cotton

**Other:**

Use with rubber expanding drum

**Machine Used:**



**APPLICATION/GRIT RECOMMENDATION GUIDE**

COARSER (GRINDING)

FINER (FINISHING)

24	36	40	50	60	80	120	180	240	320
Heavy Stock Removal									
	Blending Out Heavy Machine Marks								
	Removing Heavy Burrs								
	Applying Heavy Scratch Pattern								
	Removing Flash/Parting Lines								
	Removing Rust/Scale/Pit Marks								
			Preparing Metal for Painting						
			Blending Out Medium Machine Marks						
					Blending Metal Surfaces				
					Applying Light Scratch Pattern				
							Fine Blending and Cleaning		
								Metal Finishing and Polishing	

## NORTON BLAZE R920 CERAMIC ALUMINA

**BEST CHOICE FOR HARD-TO-GRIND MATERIALS INCLUDING SUPER ALLOYS (COBALT, INCONEL, AND TITANIUM) AND STAINLESS STEEL**



**NEW**

**FEATURES & BENEFITS**

- See significantly faster, cooler, burn-free grinding from our next-generation of sharp, ceramic abrasive grains
- Advanced, full resin bond system designed to promote exceptional grain retention for additional product life
- Flexible, yet strong X-weight heavy cotton backing provides durability and even wear while eliminating aggressiveness for smooth, chatter-free cutting action, and longer life for less change-overs
- Advanced grinding aid promotes cooler cutting, longer life

## NORTON R326 PREMIUM ALUMINUM OXIDE BLEND

**BETTER CHOICE FOR STAINLESS STEEL, CARBON STEEL, AND ALUMINUM**



**NEW**

**FEATURES & BENEFITS**

- Versatile, premium aluminum oxide abrasive blend provides up to 3 times the life and cut rate of competitive aluminum oxide bands
- Flexible, yet strong X-weight heavy cotton backing provides durability and even wear while eliminating aggressiveness for smooth, chatter-free cutting action, and longer life for less change-overs
- Advanced, full resin bond system designed to promote exceptional grain retention for additional product life
- Advanced grinding aid lubricant for cooler, smoother cutting

## NORTON METAL R265 ALUMINUM OXIDE

**GOOD CHOICE WHEN INITIAL PRICE IS A KEY PURCHASING CRITERIA**



**NEW**

**FEATURES & BENEFITS**

- Solid-performance aluminum oxide grain for a good starting specification with consistent performance
- Advanced, full resin bond system designed to promote exceptional grain retention for additional product life
- Flexible, yet strong X-weight heavy cotton backing provides durability and even wear

## MERIT ALUMINUM OXIDE

GOOD STARTING SPECIFICATION FOR ALL TYPES OF METAL

### FEATURES & BENEFITS

- Tough and durable quality aluminum oxide abrasive
- Flexible, yet strong X-weight cotton backing construction for extended durability and even wear
- Durable resin bond system provides longer life



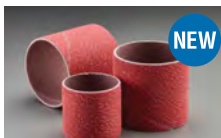
TIER: **BEST**

BRAND: Norton

TRADENAME: **BLAZE R920**

ABRASIVE: Ceramic Alumina

OTHER: Supersize



TIER: **BETTER**

BRAND: Norton

TRADENAME: **R326**

ABRASIVE: Premium A/O Blend

OTHER: Supersize



TIER: **GOOD**

BRAND: Norton

TRADENAME: **METAL R265**

ABRASIVE: Aluminum Oxide



TIER: **GOOD**


TRADENAME: **EXPANDING RUBBER DRUM**

SIZE (D x W)	GRIT	STD. PKG.	PART #	PART #	PART #	PART #
1/2 x 1	40	100	66261146012	66261146036	66261146078	08834196906
	60	100	66261146013	66261146037	66261146079	1/4" shank
	80	100	66261146014	66261146038	66261146080	15,000 MAX. RPM
	120	100	66261146015	66261146044	66261146081	
3/4 x 1	40	100	66261146016	66261146048	66261146082	08834196911
	60	100	66261146017	66261146049	66261146083	1/4" shank
	80	100	66261146018	66261146050	66261146084	17,000 MAX. RPM
	120	100	66261146019	66261146051	66261146085	
1 x 1	40	100	66261146020	66261146052	66261146086	08834196916
	60	100	66261146021	66261146053	66261146087	1/4" shank
	80	100	66261146022	66261146054	66261146088	18,000 MAX. RPM
	120	100	66261146023	66261146055	66261146089	
1-1/2 x 1-1/2	40	100	66261146024	66261146057	66261146090	08834196922
	60	100	66261146025	66261146058	66261146093	1/4" shank
	80	100	66261146026	66261146059	66261146094	10,000 MAX. RPM
	120	100	66261146027	66261146060	66261146095	
2 x 2	40	100	66261146028	66261146061	66261146096	08834196928
	60	100	66261146029	66261146062	66261146097	1/4" shank
	80	100	66261146030	66261146063	66261146098	6,000 MAX. RPM
	120	100	66261146031	66261146064	66261146099	
3 x 3	40	50	66261146032	66261146065	66261146100	08834196931
	60	50	66261146033	66261146073	66261146101	3/8" shank
	80	50	66261146034	66261146074	66261146102	3,000 MAX. RPM
	120	50	66261146035	66261146076	66261146103	

TIER: **GOOD**

BRAND: Merit

ABRASIVE: Aluminum Oxide

GRIT	1/4 x 1/2	1/4 x 1	3/8 x 1/2	3/8 x 1	1/2 x 1/2	1/2 x 1	1/2 x 1-1/2	1/2 x 2
24	-	-	-	-	-	08834196712	-	-
36	-	-	-	08834197674	08834196619	08834196591	08834196237	08834196758
40	08834196614	-	-	-	08834196234	08834196174	-	08834196825
50	08834196292	08834196785	08834196386	-	08834196228	08834196214	08834197111	08834196548
60	08834196342	-	08834196829	08834196999	08834196068	08834196212	08834196053	08834196549
80	08834196269	08834196733	08834196512	08834196645	08834196179	08834196215	08834196646	08834196669
100	08834196511	08834196734	08834196513	-	08834196189	08834196534	08834196540	08834196735
120	08834196217	08834197004	08834196747	08834196218	08834196069	08834196210	08834196324	08834196736
150	-	-	-	-	-	08834196772	-	-
180	08834196490	-	08834196504	-	08834196209	08834196713	-	-
240	-	-	08834196481	-	08834196564	08834196814	-	-
320	08834196865	-	08834196830	-	08834196505	08834196487	-	-
PKG. QTY. STOCK	100/box	100/box	100/box	100/box	100/box	100/box	100/box	100/box
MOQ NON-STOCK	400	400	300	300	300	300	300	200
<b>Expanding Rubber Drums</b>								
	1/8 Shank	NA	1/8 Shank	1/8 Shank	1/4 Shank	1/4 Shank	1/4 Shank	1/4 Shank
	30,000 RPM		30,000 RPM	18,000 RPM	30,000 RPM	15,000 RPM	12,000 RPM	10,000 RPM
	08834196030		08834196944	08834196011	08834196904	08834196906	08834196907	08834196908

MERIT STOCK/NON-STOCK STATUS: Some Merit specialty part numbers are non-stock. Contact your Norton/Merit representative for stock/MTO status.